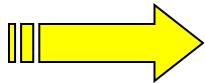




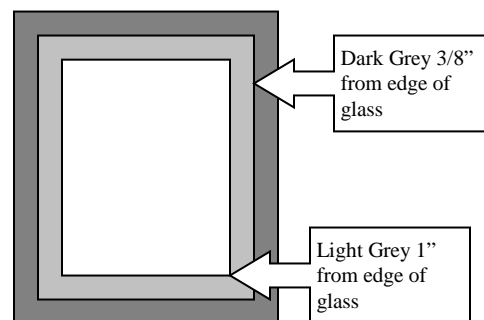
CUSTOM SINGLE LITE STANDARDS



PRODUCTS THAT WILL HAVE EXPOSED EDGES REQUIRE EDGE EDGEWORK IF THE QUALITY NEEDS TO EXCEED THE BELOW STANDARDS.

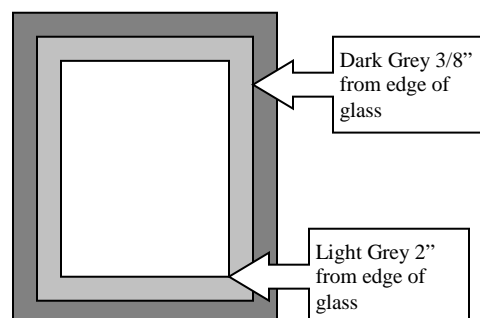
Glass should be viewed at 5 ½ feet for the white area and 11 feet for the grey area. Viewing time should be 2-3 seconds in natural light.

If the glass is under 4 square feet then:



- Any scratch in the Dark Grey area is allowable.
- 1 scratch is allowed in the Light Grey area if it is less than 1"
- A clamshell/Chip is allowed in the Dark Grey area see Next Page

If the glass is over 4 square feet then:



- Any scratch in the Dark Grey area is allowable.
- 2 scratches are allowed in the Light Grey area if they are less than 1"(not on the same edge)
- A clamshell/Chip is allowed in the Dark Grey area see Next Page



Shell/Clam

Definition: A circular indentation in the glass edge due to breakage of a small fragment out of an otherwise regular surface.

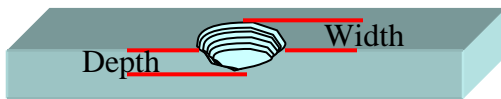
Inspection: The width shall be measured from the perpendicular edge of the glass to the inner edge of the shell. Length shall be measured parallel to the edge of the glass form between each edge of the shell. Depth shall be measured from the surface of the glass through the thickness to the bottom edge of shell.

Criteria for Rejection: The lite shall be rejected if any of the following is true:

Width > Glass thickness

Depth > $\frac{1}{2}$ glass thickness

Shells are not acceptable on the ground or polished edge



Flare/Missing Edge

Definition: An indentation or protrusion on the edge of the glass.

Inspection: The width shall be measured from the perpendicular edge of the glass and the length shall be measured parallel to the edge of the glass.

Criteria for Rejection:

Width > 1/16"

Length > 1"

Flares or missing edges are not acceptable on ground or polished edges.

