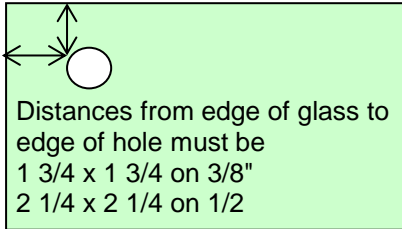


		Fabrication Guidelines									
		Minimum hole diameter		Minimum distance from rim of hole to edge of glass		Minimum distance from rim of hole to rim of adjacent hole		Minimum inside radius		Minimum distances from rim of hole to corner	
Pencil		Flat									
Glass Thickness		Equal to glass thickness (3/16" or 5 mm minimum)		2 x glass thickness (1/4" or 6 mm minimum) Less than minimum contact Manager		2 x glass thickness (3/8" or 10 mm minimum) Less than minimum contact Manager		Equal to glass thickness (3/16" or 5 mm minimum)		6.5 x glass thickness Less than minimum contact Manager	
Inches	Millimetres										
1/8"	3 mm	3/16"	5 mm	1/4"	6 mm	3/8"	10 mm	3/16"	5 mm	13/16"	21 mm
5/32"	4 mm	3/16"	5 mm	5/16"	8 mm	3/8"	10 mm	3/16"	5 mm	1"	25 mm
3/16"	5 mm	3/16"	5 mm	3/8"	10 mm	3/8"	10 mm	3/16"	5 mm	1 1/4"	31 mm
1/4"	6 mm	1/4"	6 mm	1/2"	12 mm	1/2"	12 mm	1/4"	6 mm	1 5/8"	41 mm
5/16"	8 mm	5/16"	8 mm	5/8"	16 mm	5/8"	16 mm	5/16"	8 mm	2 1/16"	52 mm
3/8"	10 mm	3/8"	10 mm	3/4"	19 mm	3/4"	19 mm	3/8"	10 mm	2 7/16"	62 mm
1/2"	12 mm	1/2"	12 mm	1"	25 mm	1"	25 mm	1/2"	12 mm	3 1/4"	83 mm
5/8"	15 mm	5/8"	15 mm	1 1/4"	31 mm	1 1/4"	31 mm	5/8"	15 mm	4 1/16"	103 mm
3/4"	19 mm	3/4"	19 mm	1 1/2"	38 mm	1 1/2"	38 mm	3/4"	19 mm	4 7/8"	124 mm

FAB MIN / MAX		STRAIGHT EDGES			SHAPES		
		Flat Polish/Grind	Pencil Polish/Grind	Bevel	Flat Polish/Grind	Pencil Polish/Grind	Bevel
1/8	Min	4" x 4"	NA	NA	NA	NA	NA
	Max	40" x 60"					
5/32	Min	4" x 4"	5" x 5"	NA	NA	NA	NA
	Max	50" x 50"	96" **				
3/16	Min	4" x 4"	5" x 5"	6" x 6" ***	16 x 16 in	16 x 16 in	QUOTE
	Max	120" **	96" **	108"	72" x 140"	72" x 140"	
1/4	Min	4" x 4"	5" x 5"	6" x 6"	16" x 16"	16" x 16"	QUOTE
	Max	94 x 118*	96" **	108" **	72" x 140"	72" x 140"	
3/8	Min	4" x 4"	5" x 5"	6" x 6"	20" x 20"	20" x 20"	QUOTE
	Max	94 x 128*	96" **	108" **	72" x 140"	72" x 140"	
1/2	Min	4" x 4"	5" x 5"	6" x 6"	20" x 20"	20" x 20"	QUOTE
	Max	94 x 128*	96" **	108" **	72" x 140"	72" x 140"	
3/4	Min	Quote	Quote	Quote	Quote	Quote	Quote
	Max	Quote	Quote	Quote	Quote	Quote	Quote



Stock Drill Sizes	
1/4"	1"
5/16"	1 1/2"
3/8"	1 3/4"
7/16"	2"
1/2"	2 1/4"
9/16"	2 1/2"
5/8"	3"
3/4"	3 1/2"
	4"

Holes over 4" can be cut out on CNC

** Call General Glass for quote
 *** Maximum size of 3/16 Bevel = 1 1/4"